

# Hydrolysis - electrolysis low intensity **OXILIFE**



## INSTALLATION AND USER GUIDE

from  
**1,5g**  
salt/l

Portable  
color  
display (TFT)

Worldwide  
remote  
control

WIFI and  
MODBUS

Upgrade  
possible

Self  
clean

Sea  
water



VERZE 11. 02. 2020 / REVIZE: 11. 02. 2020

EN

# 1.

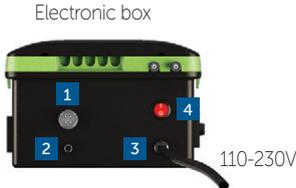
## Description

Water treatment system and a controller for swimming pools. This water treatment combines electrolysis of low salinity with hydrolysis.

With the electrolysis of low salinity we produce liquid chlorine from water which is very slightly salted (from 1,5 to 2,5 g salt per liter). The hydrolysis produces disinfectants such as oxygen, peroxide, hydroxyls and ozone. All these oxidants combat and eliminate organic matter and pathogenic agents present in the water. The used chlorine reconverts into salt, and the oxidants of the hydrolysis reconvert into water on its way back to the pool. The system controls centrally all the components of your pool, ensuring an efficient interaction.



Electronic box



110-230V



Cell

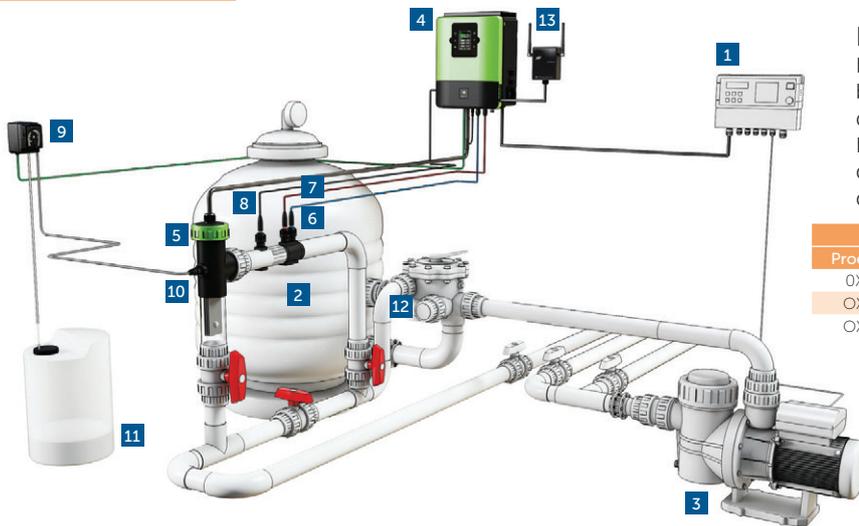


Item	Product description
1.	Low salinity electrolysis
2.	RCA flow detector
3.	Main connection 230 V
4.	ON/OFF switch
5.	Fuse for device and cell 4 A
6.	Fuse relays 4 A

Item	Product description
7.	Low salinity electrolysis cell
8.	RCA flow detector
9.	Cell connector
10.	Cell housing
11.	Flow/gas detector (internal)

# 2.

## System installation



### Electrical consumption

It's recommended to use a time delay circuit breaker of 25 A for domestic devices and a time delay circuit breaker of 40 A for industrial devices. In case of sharing the power supply with other devices please consult a technician in order to dimension a correct installation.

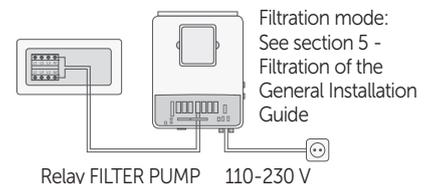
Domestic devices		Industrial devices	
Product	Max. consumption	Product	Max. consumption
OX 1	125W	OX 4	680 W
OX 2	180W	OX 5	1000 W
OX 3	175W	OX 6	1020 W
		OX 7	2880 W

Item	Product description
1.	Filtration pump timer *
2.	Silix / glass / diatom filter
3.	Recirculation pump
4.	Electronic box
5.	Low salinity electrolysis cell (always in vertical position)
6.	pH probe (optional - for models with pH control)
7.	redoX probe (optional - for models with redoX control)
8.	Conductivity probe (optional - for models with conductivity control)
9.	Acid dosing pump (optional - for models with pH control)
10.	Acid injector (optional - for models with pH control)
11.	Hydrochloric acid container (optional, for models with pH control, not supplied with unit)
12.	Other pool equipment
13.	Module RF or RF/WIFI or WIFI

\* Filtration control by external timer



\* Filtration control by internal timer



Relay FILTER PUMP 110-230 V

# 3.

## Initial water adjustments

### Water adjustments

- 1 Adjust the alkalinity between 90 and 110 ppm's.
  - 2 Adjust the pH between 7,2 y 7,5.
  - 3 Adjust the chlorine between 1 y 1,5 ppm's.
- In case the water is supplied from a well: Shock chlorination with trichloroisocyanuric acid (2 kg / 50 m<sup>3</sup> of water).

### Adding salt to the water

- 1 We recommend to add 1,5 to 2,5 grams of salt (without iodine) for each liter of water in your swimming pool (1,5 to 2,5 kg NaCl per m<sup>3</sup> water).  
Open the bottom valve of your swimming pool and add the salt directly to your swimming pool water. Let the circulation pump run during the first 24 hours.
- The system may operate while the salt is dissolving and will operate without problems with salt concentrations from 2,5 g/l to 50 g/l.
- In pools with strong insolation, it's necessary to add 40 gr/m<sup>3</sup> of stabiliser (isocyanuric acid).

## Maintenance

# 4.

### First days of maintenance

During the first 10-15 days your pool system will require more attention and the following care:

- 1 Make sure the pH remains on the ideal level (7,2 - 7,5). If the pH is unusually unstable and uses a lot of acid check the alkalinity (recommended levels between 80 y 125 ppm).
- 2 The pool must be vacuumed and the skimmers cleaned whenever necessary to ensure perfect water conditions.

REMEMBER that the system requires a certain amount of time to adapt to your swimming pool and will require additional chemicals during the first 3-5 days.

### Cleaning the titanium cell

If necessary, carry out a monthly visual inspection. To clean the cell:

- 1 Remove the cell from its support (after turning off the filtration system and closing off the necessary valves).
- 2 Place the cell for no more than 10 minutes in 15% hydrochloric acid (1,5 l of acid for each 8,5 l of water).
- 3 Once the incrustations have softened remove with a hose to complete cleaning the cell.

DO NOT USE METALIC OR SHARP OBJECTS TO REMOVE INCRUSTATIONS. Scratching the edges or surface of the cell will make it vulnerable to chemicals, deteriorate the cell and cancel the guarantee.

### Fortnightly checks

**Free chlorine:** 1,0 - 2,0 ppm

**pH:** 7,2 - 7,5

### Monthly checks

**Total alkalinity (tac) pH:** 80 - 120 ppm

**Salt concentration:** 1.500 - 2.500 ppm

**Cyanuric acid:** 30 - 50 ppm

**Titanium cell:** Visual inspection to detect incrustations.

### General maintenance

- 1 The pool must be vacuumed as usual and the skimmers emptied whenever necessary.
- 2 **FILTER BACKWASHING:** The system requires only occasional filter cleaning; once every 20 days should be sufficient (providing the filter pressure does not exceed 1 bar, in which case a filter cleaning may be necessary).  
**VERY IMPORTANT:** Make sure the cell is off while cleaning the filter. If the system controls the filtration pump, use the option "filter cleaning" of the programmed filtration mode. See section 5- Filtration / Filter Cleaning of the General Installation Guide.
- 3 **ADDING NEW WATER:** Always through the skimmers so that the new water passes through the system before entering the pool. Remember to add the necessary salt (6 gr) per added liter of water.
- 4 In winter changing the pool water is not recommendable. We recommend that the system runs 2-3 times per week (2-3 hours per day).
- 5 **DOSING PUMPS:** Check regularly to ensure that the container contains liquid to prevent the dosing pump of running dry. The dosing pump requires maintenance (SEE INSTRUCTIONS ON BOX).
- 6 **pH PROBES / redoX / CONDUCTIVITY:** Probes must be cleaned whenever necessary (check every 5-6 months). To clean the probe insert in distilled water (clear liquid). After each cleaning the probes must be calibrated. Also: the probes should never dry out and must be kept wet if stored (when emptying the pool for winterizing, make sure to store the measuring head in water).

# 5.

## Troubleshooting

### Blank display

- Check if ON/OFF switch is illuminated.
- Check the connection wire between display and motherboard.
- Check fuse of the device 3.15 A – it could have tripped due to overload.
- Check the power supply 110V/60Hz – 230V/50Hz.
- If problem persists contact TECHNICAL SERVICE

### Electrolysis does not reach maximum intensity

- Low water temperature.
- Check sodium bromide or common salt concentration in water.
- Check cell status (may be incrustated or calcified).
- Clean the cell according to the instructions in section 4.
- Clean the flow detector situated in the cell housing.
- Check titanium cell is not worn out (remember that the cell is guaranteed for 5.000 hours, approx. 2-3 years of summer usage).

### Free chlorine levels don't reach 0,8 ppm

- Increase filtration interval.
- Increase electrolysis level.
- Check levels of sodium bromide or common salt in the pool (6 gr NaCl/l).
- Check level of isocyanuric acid in pool (30-50 ppm), only if using common salt.
- Check if reactive agents in test kit are expired.
- Check if the temperature or amount of users has risen.
- If the water pH is above 7,8 it must be adjusted.

### Electrolysis display shows LOW

- Water lacks conductivity (see section 3 - Initial water adjustments).
- Check for incrustations on cell.
- See section 5 - Electrolysis does not reach maximum intensity.

### Electrolysis display shows FLOW

- Check flow detector cable.
- Clean incrustations of flow detector at the top of cell housing.
- Check if system is free of air (probe must be always submerged).

### Polarity 1 reaches maximum intensity, but polarity 2 (auto clean) does not reach maximum intensity

- If salt level is correct (1,5-2,5 kg/m<sup>3</sup>): Cell is reaching its end of life. As of this moment check intensity every 15-30 days.
- When polarity 2 does not reach medium intensity, we recommend substituting the cell for a new one if it happens during the summer period. If it happens during winter, change the cell before the next summer period.



### WARNING

Keep chemical levels in pool as instructed in this manual.

### CLEANING FILTER

Very Important: Make sure the cell is off while cleaning the filter. If the system controls the filtration pump, use the option "filter cleaning" of the programmed filtration mode. See section 5 – Filtration / Filter Cleaning of the General Installation Guide.

### VERY IMPORTANT

Remember that the system needs some time to adapt to your pool and that you will have to increase chemical levels for the first 5 days.

### EARTHING

All metallic components in the pool such as lamps, ladders, heat exchangers, drains or similar elements within 3 m from the pool (10 feet) must be connected to an earth below 37 Ohms. If using heat exchangers, we recommend them to be made of titanium.

### SECURITY

To avoid accidents, children should not handle this product unless supervised by an adult. Children should be supervised at all times when in or near a spa, pool or jacuzzi.

### HANDLING AND DOSING DANGEROUS CHEMICALS

Chemicals should be handled with extreme precaution. When preparing acid, always add acid to water, never add water to acid, because very dangerous gasses may be produced.

### Excess of chlorine in the water

- Lower electrolysis cell intensity.
- If your system includes automatic redoX control, check redoX setpoint.
- Check redoX probe and calibrate it if necessary.

### Titanium cell incrustated in less than 1 month

- Very hard waters with a high pH and total alkalinity: balance water adjusting pH and total alkalinity.
- Check to ensure the system automatically changes polarity every 300 minutes approximately.
- Consult with our technical service to consider accelerating the polarity change (auto-cleaning). WARNING: Accelerating the polarity change decreases the cell life (5.000 hours) proportionally.

### Alarm AL3 and pH dosing pump stopped

- The maximum dosing time (standard 200 min.) is accomplished and the acid dosing pump stops in order to avoid the acidification of the water.
- To delete the message and to restart the metering press ESC (⊖). Do the following verifications in order to preclude errors on the device: Verify if the pH probe reading is correct (if not, calibrate the probe or substitute it with a new one); Verify if the acid/base deposit is full and if the dosing pump is working correctly; Verify the variable speed of the dosing pump.

### White flakes in the water

- The water is excessively hard and it is unbalanced.
- Balance the water and check the cell, proceeding to clean it if necessary.
- Put 1 small bag of flocculant in the skimmer and recirculate 24 hours.

### Rust on metallic components in the pool

- Metallic elements lack standardized earth connection. Contact an electrician to solve the problem.
- Rusted components are not stainless steel (minimum 304 – recommended 316).

## Electronic box



Complete pool control



Filtration pump control



Light control



Control of 4 additional machines



Temperature control



PH-management



REDOX-management



Free chlorine management

Description	OX 1
Intensity	0-100%
Salt concentration	From 1,5 gr to 100 gr Na/Cl
m <sup>3</sup> Pool (up to 28°C)	60 m <sup>3</sup>
m <sup>3</sup> Pool (+28°C)	40 m <sup>3</sup>
Display	2,8" TFT mobile (20 m) color display (5 languages)
Power supply	220 V 50/60 Hz
Outlet	8-15 A
Maximum consumption	120 W
Dimensions	270 x 220 x 115 mm
Electronic box	Fireproof plastic ABS black
Front cover	Plastik ABS green
Electronic	Microprocessor 32 bit
Intensity control	Ampere + Volt
Ventilation	Fan
Automatic cleaning	Programmable from 1 to 24 hours
Flow switch	Gas sensor
Working hour counter	Yes - accessible by client
Control production of disinfection	From 0 to 100%
Alarms	Insufficient salt / no flow / pH metering / pH extremely high or low / pH max. metering time / memory error
Display salt concentration	Detects gr salt / l (precision ± 10%)
Production control by pool cover	Programmable 0-100% production of disinfection depending on pool cover open or closed
Production control by ext. signal	Programmable 0-100% production of disinfection depending on external signal (2nd analog. inlet)
Communication	MODBUS / WIFI
Control main outputs	Filtration time / light / temperature
Control additional outputs	4 relays for the control of 4 additional machines for the pool

## Hydrolysis/electrolysis cell



Self-cleaning



Life time guaranteed



Programmable polarity change



Transparent PVC holder



SAFETY SENSOR  
Security sensor

Description	OX 1
Hydrolysis/Electrolysis cell	5 Titanium cell plates MONOPOLAR
Minimum flow	5 m <sup>3</sup> /h
Dimension cell plates	200 x 45 mm
Material cell housing	PVC plastic transparent
Cell fastener	Thread for an easy installation
Diameter tube connection	63 mm
Dimension cell	355 x 305 x 305 mm
Cell cable size	(3 x 4) x 1,5 m
Gas sensor	Incorporated in the cell
Maximum pressure	4 kg/cm <sup>2</sup>
Maximum temperature	45°C

# 8.

## Automatic controls



Description	pH	Redox	Free chlorine	Conductivity	Temperature
Reference	Bg	Eg	H	I	T
Type of probe	Glass	Glass	Amperometric (Au-Cu)	Glass	Thermometer
Measuring range	0-14 pH	0-1000 mV	0-10 ppm	0-20,000 MS	0-100°C
Measuring precision	0,1 pH	1-3 mV	0,10 ppm	10 MS / 100 MS	1°C
Material	Ag/Cl	Gold	Copper / gold		Stainless steel
Probe holder	ABS 50/63 mm				
Supplementary equipment	Includes 2 m of flexible tube/valve				
Cable	2 m				
Plug	BNC with protection	BNC with protection	Connectors	Connectors	Connectors

# 9.

## Dimensions





Thank you  
for using ALBIXON  
products



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